



Height gauge

Hi_Cal V2 Smart

DESCRIPTION

- 1D workshop measuring columns with integrated Bluetooth® system and battery
- Perfectly suited for the rapid measurement of heights, depths, thicknesses, internal and external diameters, centre-tocentre distances, etc.
- Value of the key constant stored in memory even after the instrument is switched off.
- Compact and lightweight columns are easy to handle and do not require an air cushion.
- New construction with simplified guidance systems to ensure reliability
- Motorised measuring button movement with encoder integrated in the system eliminating operator influence
- Variable and progressive displacement speed according to the pressure exerted on the paddle
- Automatic pre-positioning of the key by the Sylcom software, allowing a reliable and fast measuring sequence
- Fixed key holder system with interchangeable Ø 3 mm ruby ball button
- Display resolution 0.01 / 0.001 / 0.0005mm
- Very small cast iron base equipped with 3 ground hard metal runners, requiring only a small working space
- Lower button with selectable favourite function
- Wide range of functions, including MIN/MAX/DELTA



functional key

Bluetooth mini-USB

Output cable RS232 to USB (925-1142) or RS232 (925-5609) or output cable SWISS mini-USB to USB (926-6001)

Switch on and measure!

Reduced base area for effective use close to the machine

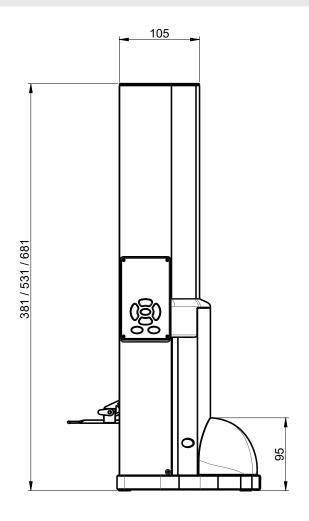


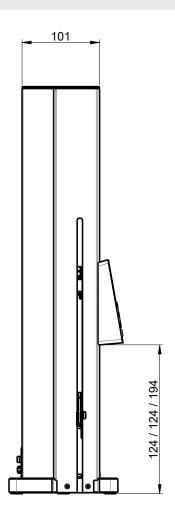
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Height gauge

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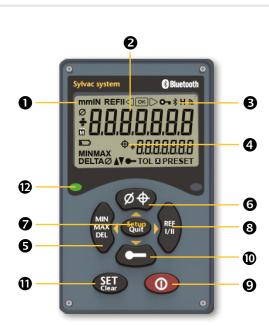
DIMENSIONAL DRAWINGS





DISPLAYS

- Measuring unit and actives reference
- Display of measuring value
- Bluetooth® Technology
- 4 Centerline display
- **6** Dynamic measuring mode
- 6 Diameter / surface measurement
- Access to setting menu
- **8** Selection of reference Ref I / Ref II
- ON / Standby / OFF Switch
- Ball probe constant
- Zero / Initialization of min, max mode
- **D** Luminous indication of valide measurement







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TECHNICAL SPECIFICATIONS

		830-0156	830-0306	830-0456
Measuring range	mm	150	300	450
Max. Error	μm		2.0 + L / 200 ¹⁾	
Repeatability	μm		1	
Resolution	mm		0.01 / 0.001 / 0.0005	
Velocity	mm/s		100	
Measuring force	N		0.25 - 0.35	
Autonomy of the battery	h		< 404)	
Height	mm	381	531	681
Weight	kg	4.0	4.7	6.8
Weight of the standard probe		7.5g, possibility of using 0-15g or 10-25g ²⁾ probes		
Output data			USB / RS232 / Bluetooth® 3)	
Programmable by PC			•	
Zero setting			•	
Min / max / delta			•	
PRESET function			•	
2 references			•	
Height measurement, \emptyset and centerlines			•	
1 type of progressive speed			•	

¹⁾ With standard probe, in laboratory conditions

STANDARD DELIVERY

- Loose cover Hi_Cal 150 (930-6001)
- Loose cover Hi_Cal 300 (930-6002)
- Loose cover Hi_Cal 450 (930-6005)
- Charging set (904-4200¹⁾/01/03/04/05)
- Ruby ball probe Ø 3 mm
- Setting gauge
- Calibration certificate
- Instruction manual

²⁾ With adjustement of the measuring force

³⁾ See cables chapter

^{4) 8}h/d at 20% use, 16h/d sby

¹⁾ according to country



Sylvac

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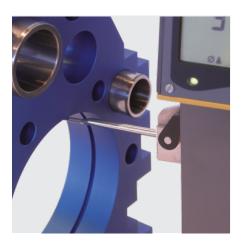
APPLICATIONS



Depth measurement with accessories 930-2108 and 930-2105



Depth measurement with accessories 930-2108 and 905-2204



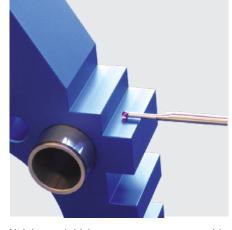
Internal measurement with ruby ball probe Ø 3 mm, 930-2101 (standard)



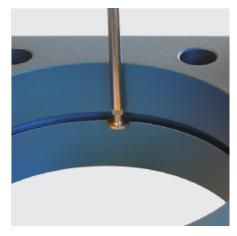
Internal groove measurement with accessories 930-2108, 930-2110 and 905-2207



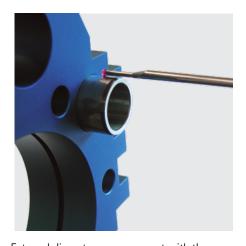
Taking the probe constant value with the setting bloc 930-2002 (standard)



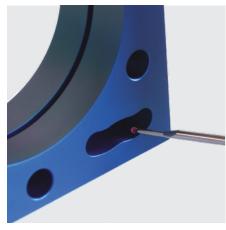
Heights and thicknesses measurements with the standard probe 930-2101



Internal groove measurement with accessories 930-2108, 930-2110 and 905-2205



External diameter measurement with the standard probe 930-2101



Min/Max/Delta measurements