MEASURING TECHNOLOGY & TEST SERVICE 2023

MATERIAL THICKNESS MEASUREMENT



Ultrasonic thickness gauge SAUTER TN-EE





Hand-held measuring device for ultrasonic material thickness testing in Echo-Echo principle

Features

- External sensor
- · USB data interface, as standard
- Scan mode (10 measurements per sec.) or single point measuring mode possible
- Internal memory for up to 20 files (with up to 100 values per file)
- · Selectable measuring units: mm, inch
- Two measuring modes to determine material thickness:
- Pulse-Echo mode
- Echo-Echo mode
- Echo-Echo measuring: Determining the actual thickness of materials irrespective of any coating which might be present. In this way, the wall thickness of pipes, for example, can be determined in a non-destructive manner, without having to remove the coating and the measurement can be shown on the display, with the adjustment for the coating thickness already taken into account
- Echo-Echo measurements are only possible with the measuring head included as part of the delivery (SAUTER ATU-US12, see accessories)

- Scope of delivery: Operating instructions, batteries, ultrasound contact gel and external measuring head (Ø 12 mm)
- Delivered in a robust carrying case

Technical data

- Measuring precision: 0,5 % of [Max] ± 0,04 mm
- Overall dimensions W×D×H 150×74×32 mm
- Battery operation, batteries standard (2×1.5 V AA), AUTO-OFF function to preserve the battery
- Net weight approx. 0,25 kg

Accessories

- Data transfer software, interface cable included, SAUTER ATU-04
- External sensor, 5 MHz, Ø 10 mm, for echo-echo measuring, SAUTER ATU-US12
- Ultrasound contact gel, refill pack, approx. 70 ml, SAUTER ATB-US03

Note: All following Pulse-Echo sensors can only be used in Pulse-Echo mode, not in Echo-Echo mode

- External sensor, 2,5 MHz, Ø 14 mm, for thick samples, in particular cast iron with rough upper surfaces: Measuring range 3–300 mm (steel), SAUTER ATU-US01
- External sensor, 7 MHz, Ø 6 mm, for thin test materials: Measuring range 0,75–80 mm (steel), SAUTER ATU-US02
- External sensor, 5 MHz, Ø 10 mm, SAUTER ATU-US09
- External sensor, 5 MHz, Ø 10 mm, transducer at an angle of 90°, SAUTER ATU-US10

STANDARD	OPTION						
+		•	→0←		.		ISO
CAL BLOCK	MEMORY	USB	ZERO	BATT	1 DAY	SOFTWARE	+4 DAYS

Model	Measuring range Echo-Echo	Measuring range Pulse-Echo	Readout [d]	Sensor	Sound velocity	Option Factory calibration certificate
SAUTER	mm	mm	mm		m/sec	KERN
TN 30-0.01EE	3-30	0,65-600	0,01	5 MHz Ø 10 mm	1000-9999	961-113
TN 60-0.01EE	3-60	0,65-600	0,01	5 MHz Ø 10 mm	1000-9999	961-113

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SAUTER PICTOGRAMS

required



Adjusting program (CAL): For quick setting of the instrument's accuracy. External adjusting weight



Calibration block: Standard for adjusting or correcting the measuring device



Peak hold function: Capturing a peak value within a measuring process

Scan mode: _∕\/~

Continuous capture and display SCAN of measurements



Push and Pull: The measuring device can capture

tension and compression forces



Length measurement:

Captures the geometric dimensions of a test object or the movement during a test process



Focus function:

Increases the measuring accuracy of a device within a defined measuring range



Internal memory:

To save measurements in the device memory



Data interface RS-232:

Bidirectional, for connection of printer and PC



Profibus:

For transmitting data, e.g. between scales, measuring cells, controllers and peripheral devices over long distances. Suitable for safe, fast, fault-tolerant data transmission. Less susceptible to magnetic interference.



Profinet:

Enables efficient data exchange between decentralised peripheral devices (balances, measuring cells, measuring instruments etc.) and a control unit (controller). Especially advantageous when exchanging complex measured values, device, diagnostic and process information. Savings potential through shorter commissioning times and device integration possible



Data interface USB:

To connect the measuring instrument to a printer, PC or other peripheral devices



Bluetooth* data interface:

To transfer data from the balance/ measuring instrument to a printer, PC or other peripherals

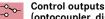


WLAN data interface:

To transfer data from the balance/ measuring instrument to a printer, PC or other peripherals





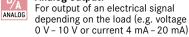


(optocoupler, digital I/O): SWITCH To connect relays, signal lamps, valves, etc.



Analogue interface: To connect a suitable peripheral device for analogue processing of the measurements

Analog output:



Statistics: how

Using the saved values, the device STATISTIC calculates statistical data, such as average value, standard deviation etc.



PC Software: To transfer the measurement data from the device to a PC

Printer: 님

A printer can be connected to the device to print out the measurement data



Network interface: For connecting the scale/measuring LAN instrument to an Ethernet network



KERN Communication Protocol (KCP): It is a standardized interface command

set for KERN balances and other instruments, which allows retrieving and controlling all relevant parameters and functions of the device. KERN devices featuring KCP are thus easily integrated with computers, industrial controllers and other digital systems



GLP/ISO record keeping:

Of measurement data with date, time and serial number. Only with SAUTER printers



Measuring units:

Weighing units can be switched to e.g. UNIT non-metric. Please refer to website for more details



Measuring with tolerance range (limit-setting function): Upper and lower limiting can be programmed individually. The process

is supported by an audible or visual signal, see the relevant model



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Protection against dust and water splashes IPxx:

The type of protection is shown in the pictogram cf. DIN EN 60529:2000-09, IEC 60529:1989+A1:1999+A2:2013

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ZERO Battery operation: Ready for battery operation. The battery type is specified for each device BATT Rechargeable battery pack: Rechargeable set ACCU

ZERO:

Resets the display to "0"

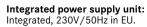
→0+



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Plug-in power supply:

230V/50Hz in standard version for EU. On request GB, AUS or USA version available



230 V More standards e.g. GB, AUS or USA on request



Motorised drive: The mechanical movement is carried

out by a electric motor



Motorised drive: The mechanical movement is carried

Fast-Move:

2 The total length of travel can be covered by a single lever movement

out by a synchronous motor (stepper)



Verification possible:

Models with type approval for construction of verifiable systems



DAkkS calibration possible:

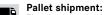
The time required for DAkkS calibration is shown in days in the pictogram

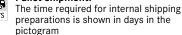


Factory calibration:

The time required for factory calibration is specified in the pictogram

The time required for internal shipping preparations is shown in days in the pictogram





Package shipment: 1 DAY