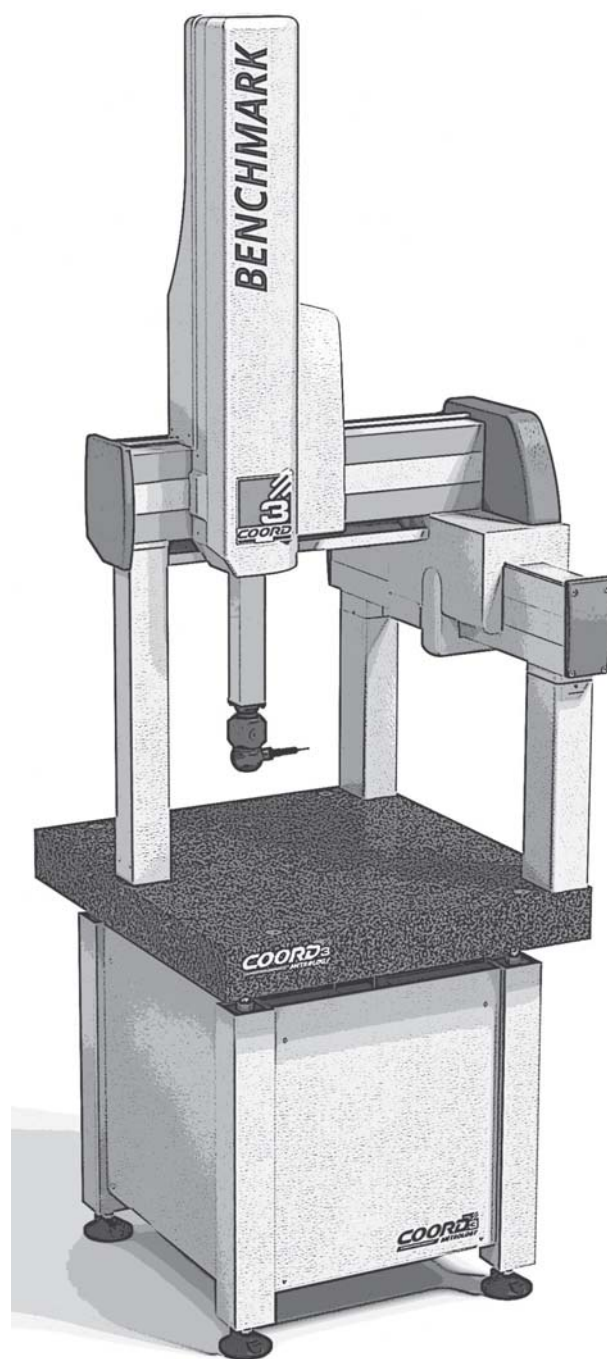


BENCHMARK™

05.04.04 - 06.05.04

**HALF-GANTRY TYPE CNC AND MANUAL
COORDINATE MEASURING MACHINE**



BENCHMARK



STRUCTURE:	Coordinate Measuring Machine, CNC or Manual type, with aluminum alloy mobile half-gantry structure on granite table machine base
SURFACE PLATE:	Granite table with integrated guide-ways with flatness to DIN876/III and M8 threaded insert grid
GUIDEWAYS:	X axis machined into granite table (left) and micromachined and hard anodized alloy extrusions (right). Y axis micro-machined and hard anodized alloy extrusions Z axis micro-machined and hard anodized alloy extrusions
DRIVE METHOD:	NC drive via DC motors (Mot) or Manual Knob for each axis (MAN) with zero hysteresis friction drive on steel bar to all axes
BEARING SYSTEM:	Air bearings to all axes
MEASURING SYSTEM:	High resolution (0,1µm) free floating linear scales mounted in carriers
COUNTERBALANCE:	Adjustable pneumatic on Z ram
THERMAL COMPENSATION:	C3TCOMP Wireless multi-sensors for measuring scales and part (Optional)

BENCHMARK: SPECIFICATIONS

Models	Specification according to ISO 10360-2:2009						Max. 3D Pos. Speed	Max. 3D Accel.
	MAN		MOT					
	TPC3/MH20i-TP20		MH20i/PH10T/M/PH20-TP20		PH10T/M-TP200		MOT only	
	⁽¹⁾ E _{L,MPE}	⁽²⁾ R _{0,MPL}	⁽¹⁾ E _{L,MPE}	⁽²⁾ R _{0,MPL}	⁽¹⁾ E _{L,MPE}	⁽²⁾ R _{0,MPL}		
[µm]		[µm]		[µm]		[mm/s]	[mm/s ²]	
05.04.04	3,0 + L/300	3,0	2,5 + L/333	2,5	2,3 + L/333	2,3	500	1500
06.05.04	3,2 + L/300	3,2	2,7 + L/333	2,7	2,5 + L/333	2,5	500	1500

Performance data are only valid if the following specifications are met:

- MH20i/PH10T/M/PH20-TP20/TP200: SF Module, Tip diameter Ø 4 mm x Stylus length 10 mm
- L = measuring length in mm
- Ambient temperature Range:
T: 18 ÷ 22 °C; Max. Gradients : 0,5 °K/h - 2,0 °K/24h - 0,5 °K/m

⁽¹⁾ Maximum permissible Error for size measurements according ISO 10360 2:2009

⁽²⁾ Maximum limit for repeatability range according ISO 10360 2:2009

PERFORMANCE VERIFICATION

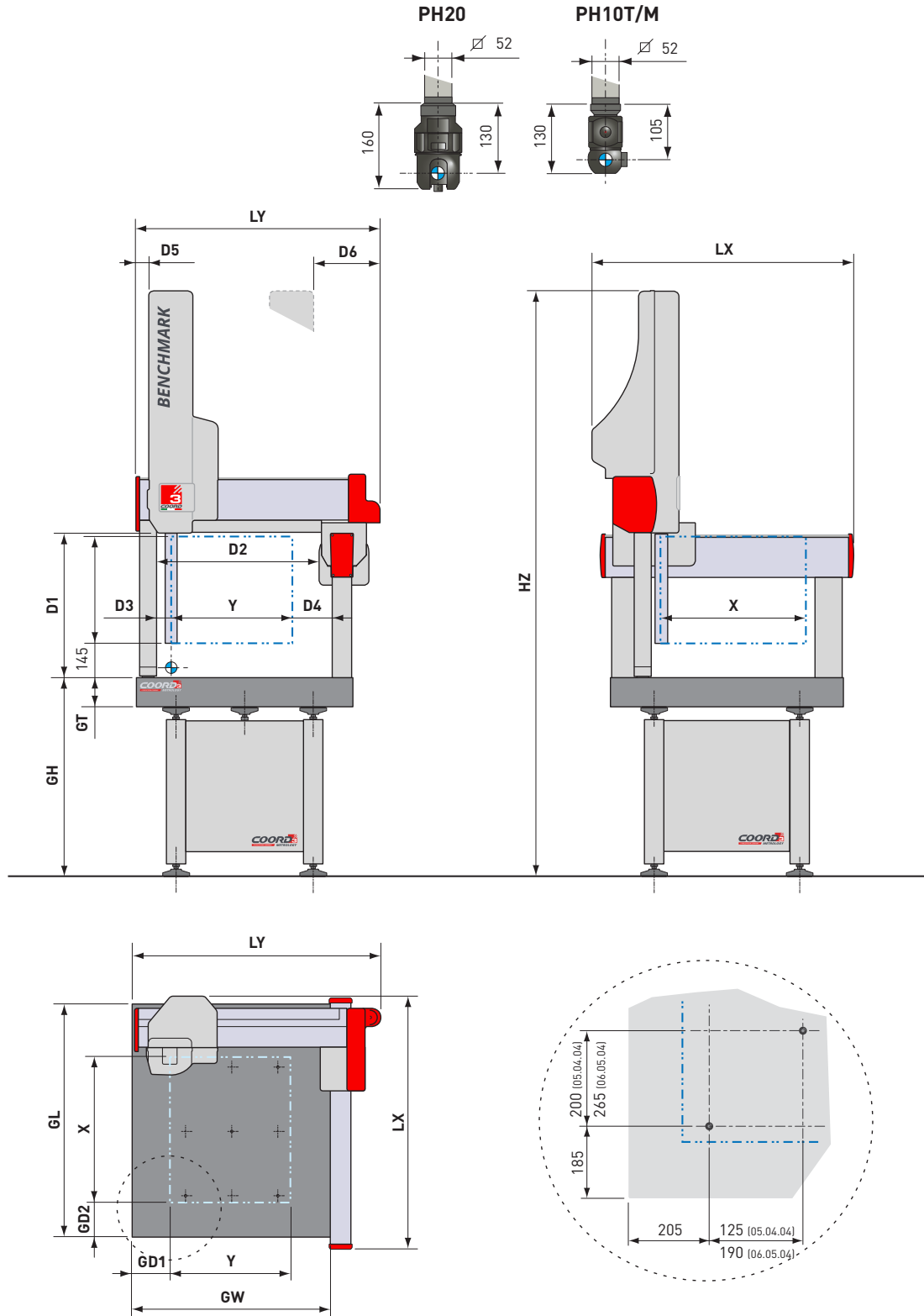
E_{L,MPE} : Maximum permissible Error for size measurements

Measurement of a set of 5 different sizes, measured through two different probing points on two nominal parallel planes. The set of 5 sizes are placed in 7 different position aligned along the 3 linear axes and along 4 volumetric diagonal directions. Each size is measured 3 times for a total of 105 E_{L,MPE} measurements. All 105 measurements must be within the limit of tolerance E_{L,MPE}.

R_{0,MPL} : Maximum limit for repeatability range

Evaluation of 35 repeatability values calculated as the maximum value minus the minimum value of 3 different measured size for each of 5 sizes for each of 7 positions. Each of these 35 values R₀ has to be less than the maximum limit R_{0,MPL}.

STROKES, DIMENSIONS, WEIGHTS



Models	Measuring Strokes			Overall Dimensions			Surface Plate					Daylights						Weights		
	X	Y	Z ⁽¹⁾	LX	LY	HZ	Height	Thickness	Length	Width	Holes		D1	D2	D3	D4	D5	D6	Max. Part Weight	Machine Weight
							GH ⁽¹⁾	GT	GL	GW	GD1	GD2								
	[mm]			[mm]			[mm]					[mm]						[kg]		
05.04.04	500	400	440	929	888	2411	830	100	830	673	135	135	598	537	49	141	53	252	300	300
06.05.04	600	500	440	1044	1018	2411	830	100	960	803	150	150	598	670	64	156	68	267	300	390

⁽¹⁾ With PH20 Probe Head Z Measuring stroke will be reduced to 410 mm

TECHNICAL CHARACTERISTICS

STRUCTURE

Coordinate Measuring Machine, CNC or Manual type, with aluminum alloy mobile half-gantry structure on granite table machine base

Guideways:

X axis machined into granite table (left) and micromachined and hard anodized alloy extrusions (right)

Y axis micro-machined and hard anodized alloy extrusions

Z axis micro-machined and hard anodized alloy extrusions

Drive Method:

X axis: zero hysteresis friction drive on steel bar

Y axis: zero hysteresis friction drive on steel bar

Z axis: zero hysteresis friction drive on steel bar

Sliding System:

Air bearings on all axes

Motion Control:

DC servomotor on all axes (MOT)

Manual Knob for each axis (MAN)

Thermal Compensation:

Multi-sensors temperature compensation system (total 4 sensors) in Option.

Measuring System:

High resolution (0,1µm) free floating linear scales mounted in carriers

PROBING SYSTEM

Manual Probe Head:

TPC3, MIH, MH20, MH20i, MH8, RTP20

Motorized Probe Head (MOT version only):

PH10T, PH10M, PH20

Point-to-point Trigger Probe:

TP20, TP200, TP200B

Stylus and Probe Changer:

Fully automated stylus and probe changers

OPTION

Passive vibration insulating system

Active vibration insulation system (AVM)

Multi-wire cable

ENVIRONMENT

Temperature Range for Metrological Specification:

Ambient Temperature Range: 18 ÷ 22 °C

Max. gradient per hour: 0,5 °K/h

Max. gradient per day: 2,0 °K/24h

Max. gradient in space: 0,5 °K/m

Operating Temperature:

15 ÷ 35 °C

Relative Humidity:

40 ÷ 80 % (non condensing)

Acceptable Vibrations:

(vibration acceleration between peaks)

30 mm/s² from 1 to 10 Hz

15 mm/s² from 10 to 20 Hz

50 mm/s² from 20 to 100 Hz

AIR SUPPLY

Air Consumption:

90 NI/min

Minimum Air Supply:

5 Bar (71PSI)

POWER SUPPLY

Power Supply Voltage:

230 V ± 10%; 50 Hz ± 2% (single phase) - 15 A

115 V ± 10%; 60 Hz ± 2% (single phase)

(Power consumption may vary according PC/peripherals connected to the Controller)

Distribuito da / Authorized Dealer / Vertrieben durch:



Perceptron North America

Perceptron, Inc.

47827 Halyard Drive
Plymouth, MI 48170 - U.S.A.
Tel: +1 734 414 6100
info@perceptron.com

Perceptron EMEA (Europe, Middle East, Africa)

Perceptron GmbH

Stahlgruberring 7
D - 81829 München - Germany
Tel: +49 89-960-980
emea@perceptron.com

Perceptron England

Perceptron Metrology UK Ltd

Fort Dunlop, Fort Parkway
Birmingham, B24 9FE - UK
Tel: +44 121 6297794
uk@perceptron.com

Perceptron Italy

COORD3 - Perceptron Italia Srl

Strada Statale 25 , n°3
10050 Bruzolo (TO) - Italy
Tel: +39 011 9635511
italy@perceptron.com

Perceptron China

Perceptron Trading (Shanghai) Co., Ltd.

Units B & C, 3rd Floor, Building 1
No. 180 ZhangHeng Road, ZhangJiang Hi-Tech Park
Shanghai 201204 - China
Tel: +86 21 3393-2262
china@perceptron.com

Perceptron South America

Perceptron do Brasil Ltda.

Rua Helena 218, Suite 205 - Vila Olimpia
São Paulo 04552-050 - Brazil
Tel: +55 11 3044-1950
brazil@perceptron.com

Perceptron Singapore

Perceptron Asia Pte. Ltd.

18 Boon Lay Way #10-143 TradeHub 21
Singapore 609966
Tel: +65 6795-5280
singapore@perceptron.com

Perceptron Japan

Perceptron Asia Pacific, Ltd.

Shinbashi Annex 1F, 5-35-10 Shinbashi,
Minato-ku
Tokyo 105-0004 - Japan
Tel: +81 3 5425-1080
japan@perceptron.com

Perceptron India

Perceptron Non-Contact Metrology Solutions Pvt. Ltd.

12/2, McNichols Road Chetpet
Chennai 600 031 - India
Tel +91 44 4284-9610
india@perceptron.com