

V-CAD series





2D optical measurement devices

- Precise 2D measurements in a matter of seconds
- High-resolution finish
- Simple and intuitive
- Manual or CNC



Compact 2D optical measurement devices for measurement objects up to 500 mm

Intuitive measurements made easy

Measurements do not get much quicker or simpler than this: Choose the single-image field system, or the larger variant with moving table and measuring volume of up to 500 x 200 mm, for a whole host of options when it comes to your 2D measurements. Manual operation is a possibility, however also fully-automatic CNC operation. Personal touches can also be added in other areas. Depending on requirements, you can choose be-

tween the high-performance SAPHIR 7 (combination of the SAPHIR and PTB award-winning SAPHIR QD) and M3 measurement software packages.

Can any employee operate your measurement device?

The V-CAD series combines a compact, mobile and precise measurement device with a simple and intuitive software interface: The SAPHIR 7 or M3 measurement software provides measurements at the touch of a finger. Simply position the workpiece anywhere in the image field, touch the screen to start the measurement and, in a matter of seconds, you have the final measurement and related report. Quick, simple and reproducible and setting the standard for precision in this class of equipment.

The high-resolution optics of all V-CAD measurement devices guarantee calibrated coverage free from distortion, with a large depth of field. Meaning workpieces up to 60 mm high can be measured without a problem.

Fields of application

- Accurate and fast measurement of two-dimensional geometries
- Profile made of plastic, aluminium, wood, rubber, rubber/metal or metal
- Any type of stamped parts
- Templates, seals, layouts and many more
- Series production

SIMPLY PRECISE

Standard equipment V-CAD 60 and V-CAD 80

- 5-megapixel CCD B/W camera
- Telecentric 4-stage motor zoom
- 4 different image fields for precise measurements
- Telecentric LED transmitted light illumination
- LED incident light illumination
- Multi-touch panel PC
- LAN and WLAN network connection
- V-CAD 60: SAPHIR or M3 measurement software
- V-CAD 80: SAPHIR measurement software
- Calibration certificate



The **V-CAD 80** is an optical measurement device for 2D objects up to 76 x 63 mm.

Highlights of the V-CAD 60, V-CAD 80 and V-CAD 300

- Automatic recognition of control geometries without pre-selection
- Complete capture of 2D geometries in one image field
- No alignment of workpieces in image field
- 4-stage motor zoom for precise measurement of smallest features
- Calibrated coverage free from distortion
- Measurements every second as no axis movement is required
- No wear

Optional Features of the V-CAD 60 with M3

- DXF overlays
- CAQ interface
- Profiling

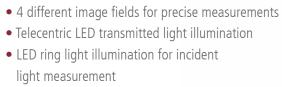


Do you have large workpieces?

From a device size of 300 x 200 to 500 x 200, the V-CAD series includes a moveable measurement table, with which you can measure your workpiece manually and via the CNC control system achieving the usual level of precision. Devices of this size have a large measurement range by combining the advantages of a large image field with the functions of a measurement microscope.

Standard equipment of the V-CAD 300 / 400 / 500

• Measurement range $X = 300/400/500 \, \text{mm}$, $Y = 200 \, \text{mm}$



• 5-megapixel CCD B/W camera

• Telecentric 4-stage motor zoom

• SAPHIR or M3 measurement software

• Multi-touch panel PC

• Calibration certificate



Special solutions

The perfect solution for every task!

Should the scope of the standard V-CAD series machinery prove insufficient, it can be tailored to suit your individual measurement or specific situation at any time. The V-CAD can also be upgraded to a fully-automatic measuring cell for incoming or final inspections. Individual workpiece feeding and discharging can be integrated here to connect one or several

measurement stations. Handling can include everything up to customised sorting and packaging. You can trust us with your project. Together, we will find the perfect configuration for your individual measurement!



Measuring cell with two V-CAD modules and adjacent packaging unit.

"Measurement Technology 4.0 is the response to Industry 4.0"

The new **SAPHIR 7** measurement and analysis software represents Measurement Technology 4.0 in all its forms. The workpiece itself is a channel of information and even workpieces for which there is no program yet are also identified within their contour. The measurement program is created by setting the arrow heads at the relevant points of the resulting DXF file.







Interesting product videos and useful information are available on YouTube.

Technical specifications of the V-CAD series

Model		V-CAD 60	V-CAD 80	V-CAD 300 / 400 / 500	
Measurement software		SAPHIR / M3	SAPHIR	SAPHIR / M3	
Measurement range	mm	65 x 55	76×63.5	300 / 400 / 500 x 200	
Object height in Z	mm	50	60	200	
Lens		Telecentric special lens			
Image field	mm	65 x 55	76×63.5	76×63.5	
		4-stage motor zoom, telecentric			
Image field	mm	65.5x55 32.5x27.5 16x13.5 8x6.5			
Magnification on screen ²⁾		4.7x 9.5x 19x 38x			
		Other measurement ranges available upon request			
Camera		5-megapixel CCD B/W camera			
Camera position		Тор	Bottom	Тор	
Max. workpiece weight	ax. workpiece weight kg		10		
Repeat accuracy	mm	0.001			
Length measurement error ¹⁾		Measurement length L in mm			
optical (2D) DIN EN ISO 10360-7		Euv, MPE (3.5 + L/50 mm)	Euv, MPE (4.0 + L/50 mm)	Euv, mpe (3.5 + L/50 mm)	
Dimensions	mm	W 354	W 290	W 900 / 1000 / 1100	
		D 444	D 720	D 950	
		Н 700	H 550	Н 950	
Weight	kg	30	50	140 / 150 / 160	
Electric power supply			220-240 VAC, 50-60 Hz, 1 kW		

 $^{^{1)} \}textbf{Admissible ambient conditions} \ 20^{\circ} \text{C} \pm 1 \, \text{K}, \textbf{Temperature gradient} \ \Delta t \text{h} = 0.5 \, \text{K/h}, \ \Delta t \text{d} = 4.0 \, \text{K/d}, \ \textbf{measured with a calibrated standard}$

²⁾ Relates to standard monitor and default settings